

Work Order ID 66999

Thursday, March 03, 2011 10:25:06 AM



Page 1

Item ID: D205-634-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Skidtube

Start Date: 3/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/3/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2580

Rev.D DEO-D1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG003

pl 11-03-3

215

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D205-634-011 B
REMOVE 1 X K10003 B *6x80*
FROM BOX TO MAKE D205-634-041
INSTALL NEW LABELS TO REFLECT CHANGE

4/13/3

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-634-011	CHG	CHG008
DESC.	Skidtube	STC	SH96-88
LOT	B65972	STC	SR00563NY
MODEL	Bell 205/210/212/214/412/UH-1H-III	STC	
PATENTS: US #5735484 / CA #2222184 EUROPEAN No. # 0828655		MADE IN CANADA D2729-2	

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Item ID: D205-634-041

Accept



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Start Date: 3/3/2011 Start Qty: 1.00



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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
216 QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				<u>ml</u>	<u>11</u>	<u>03</u>	<u>03</u> ①
220 Packaging Packaging	Packaging Memo REPACKAGE PER PPP SUING NEW B/N Identify and pack for shipping as per PPPD205-634-041 Location: _____ PPP Rev: _____	0.00 0.00							<u>11/03/03</u> ①
230 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>11/03/03</u> <u>MF</u> 11-03-03

Picklist Print

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Work Order ID: 66999

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube



Start Date: 3/3/2011

Required Date: 3/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30
 KJ IPP Rev P 10.02.19
 per PAR09-043 EC verified by:DD
 IPP Rev. O 06.02.28 Added paperwork EC
 IPP Rev:P 07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q
 10.12.01 as per chg003 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-011

Manufactured No

Each 17.0000

1



Skidtube



65972

Location	Loc Qty	Loc Code
FG	10	
38585	1	
38636	1	
38637	1	
39514	1	
39517	1	
39753	1	
39987	1	
40142	1	
40143	1	
40146	1	
FG073	7	
61729	1	
65461	1	
65762	1	
65972	1	
65973	1	
65975	1	
66477	1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Thursday, March 03, 2011 10:25:03 AM

Work Order ID: 66999



Parent Item: D205-634-041



Parent Item Name: Replacement Skidtube

Start Date: 3/3/2011

Required Date: 3/3/2011

Start Qty: 1.00

Required Qty: 1.00

K10003

Manufactured No

Each

1.0000

-1



Saddle, D205-634-011

64088

Location

Loc Qty

Loc Code

PKG

1

57963

0

62888

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries